ENGINEERING TOMORROW



**Data Sheet** 

# Solenoid valve Type **EV310A**

Direct-operated 3/2-way solenoid valves for use in industrial applications



EV310A covers a wide range of small competitive, direct-operated 3/2-way solenoid valves for use within industrial applications, for example as pilot valve.

#### **Features**

- For water, oil, compressed air and similar neutral media
- Screw on coil
- Ambient temperature: Up to 50 °C
- Coil enclosure: Up to IP65
- Viscosity: Up to 20 cSt



# 1 Portfolio overview

Table 1: Portfolio overview

Features	EV310A NC	EV310A NO	EV310A NC MAN
Body material	Brass	Brass	Brass
DN [mm]	1.2-2	1.2-1.5	1.5
Connection	G1/8"-1/4"	G1/8"	G1/8"-1/4"
Sealing material	FKM	FKM	FKM
Kv [m³/h]	0.04-0.08	0.04-0.07	0.07
Differential pressure range [bar]	0-20	0-13	0-12
Temperature range [°C]	-10 - 100	-10 - 100	-10 - 100
Manual override (MAN)	No	No	Yes



#### 2 Functions

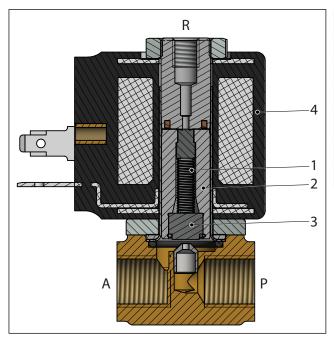
### 2.1 Function, NC / NC MAN

#### **Coil voltage disconnected (closed):**

When the voltage to the coil (4) is disconnected, the armature (2) with the valve plates (3) is pressed down by the closing spring (1) and closes the connection between P and A. At the same time, the connection between gates A and R is opened. The connection between P and A will be closed for as long as the voltage to the coil is disconnected.

#### **Coil voltage connected (open):**

When voltage is applied, the armature (2) with the valve plates (3) is lifted and closes the connection between A and R. At the same time, the connection between P and A is opened. The connection between P and A will be open for as long as there is voltage to the coil.



1	Opening spring
2	Armature
3	Valve plate
4	Coil
Р	Pressure gate
Α	Working gate
R	Relief gate

### 2.2 Function, NO

## Coil voltage disconnected (open):

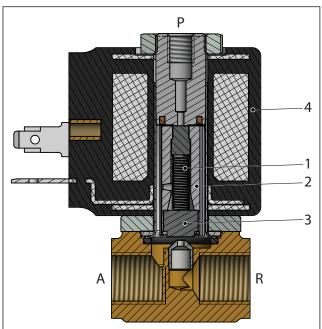
When the voltage is disconnected, the armature (2) with the valve plates (3) is pressed down by the opening spring (1) and closes the connection between A and R. At the same time, the connection between P and A is open. The connection between P and A will be open for as long as the voltage to the coil is disconnected.

#### **Coil voltage connected (closed):**

When voltage is applied to the coil (4), the armature (2) with the valve plates (3) is lifted and closes the connection between P and A. At the same time, the connection between gates A and R is opened.

The connection between P and A will be closed for as long as there is voltage to the coil.





1 Opening spring 2 Armature Valve plate 3 4 Coil Pressure gate Ρ Working gate Α

Relief gate

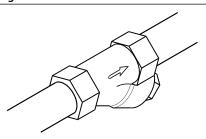
R



# 3 Applications

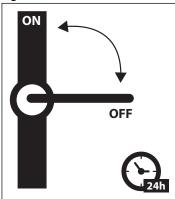
It is recommended to use a filter in front of the valve. Recommended filter 50 mesh (297 microns).

Figure 1: Filter



In water applications, exercise the valves at least once every 24 hours, meaning change the state of the valve. The valve exercise will minimize the risk of the valve sticking due to calcium carbonate, zinc or iron oxide build-up.

Figure 2: Exercise: Valve on/off



To minimize scaling, and corrosion attack it is recommended that the water passing the valve have the following values:

- Hardness 6 18 °dH to avoid scaling (chalk / lime stone build up)
- Conductivity 50 800  $\mu$ S/cm to avoid brass dezincification and corrosion
- Above 25 °C media temperature avoid stagnant water inside the valve to avoid dezincification and corrosion attack



# **4 Product specification**

# **4.1 Technical data**

#### Table 2: Technical data

Media	FKM	For water, oil, compressed air and similar neutral media		
Media temperature [°C]	FKM	-10 - 100 °C		
Ambient temperature [°C]	Up to 50 °C			
	DN1.2	0.04 m <sup>3</sup> /h		
Kv value [m³/h]	DN1.5	0.07 m <sup>3</sup> /h		
	DN2	0.08 m <sup>3</sup> /h		
Min. Opening differential pressure [bar]	0 bar			
Max. Opening differential pressure [bar]	Up to 20 bar			
Max. working pressure [bar]	Up to 20 bar (Equal to max. differential pressure)			
Max. test pressure [bar]	50 bar			
Viscosity [cSt]	Max. 20 cSt			

# Differential pressure range

### Table 3: Differential pressure range

	Orifice size	Differential pressure, min. to max								
			NC/NC MAN				N	0		
Connection ISO228/1			AC/AM		AB AC	AB/AK DC	AC AC	AC DC	AM AC	AM DC
	[mm]	Water	Oil	Air	(head					
	[]		[bar]			[bar]				
G1//8	1.2	0-18	0-9	0-20	0-6	0-4	0-9	0-7	0-13	0-9
<b>G</b> / 8	1.5	0-10	0-5	0-12	0-3	0-2	0-5	0-3.5	0-7	0-5
	1.2	0-18	0-9	0-20						
G1/4	1.5	0-10	0-5	0-12						
	2	0-6.5	0-4	0-8						

## Time to open/close

## Table 4: Time to open/close

Main type	EV310A NC/NO/NC MAN
Time to open [ms] <sup>(1)</sup>	7 – 10
Time to close [ms] <sup>(1)</sup>	7 – 10

<sup>(1)</sup> The times are indicative.

### Materials

## Table 5: Materials

Table 5. Materials		
Components	Materials	Specifications
Valve body	Brass	W.no. 2.0401
Armature orifice	Stainless steel	W.no. 1.4305 / AISI 303
Armature	Stainless steel	W.no. 1.4016 / AISI 430
Armature tube	Stainless steel	W.no. 1.4303 / AISI 305
Armature stop	Stainless steel	W.no. 1.4016 / AISI 430
Spring	Stainless steel	W.no. 1.4310 / AISI 301
O-ring/Valve plate	FKM	-
Manual override	Polymer	Polysulfon black

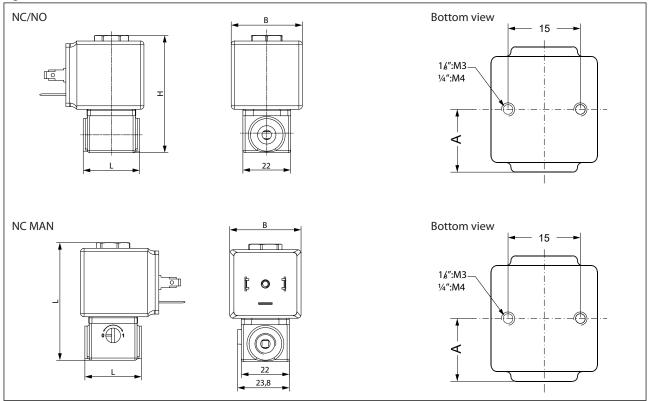


# 4.2 Dimension and Weight

Table 6: Dimensions and weight, NC, NO and NC MAN

Thread ISO 228/1		B [mm] Coil type		н	A	Weight without coil
1111eau 130 226/1	[mm]	AB / AC	AM / AK	[mm]	[mm]	[kg]
G 1/8	26	22	33	54	13	0.085
G 1/4	35	22	33	59	17.5	0.110

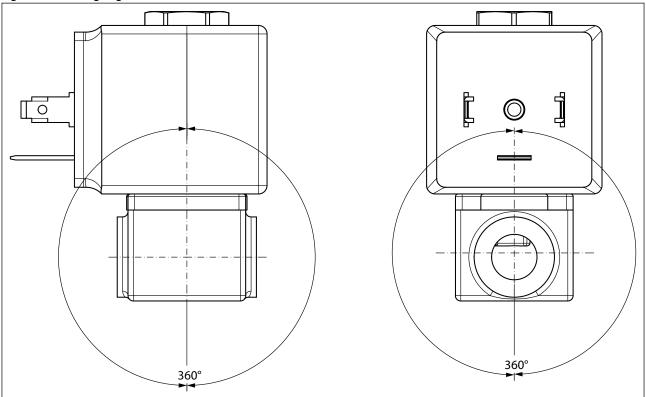
Figure 3: Dimensions





# 4.3 Mounting

Figure 4: Mounting angle





# **5 Ordering**

## 5.1 Parts program

Table 7: Brass, valve body NC, NC MAN, NO

Connection	Orifice	Kv value	Function		
ISO 228/1	[mm]	[m³/h]	NC	NC MAN	NO
G 1/8	1.2	0.04	032H8085		032H8125
G 78	1.5	0.07	032H8087	032H8143	032H8127
	1.2	0.04	032H8095		
G 1/4	1.5	0.07	032H8097	032H8153	
	2	0.08	032H8099		

# **5.2 Accessories**

## Coils

Table 8: Below coils can be used with EV310A

Coil	Туре	Power consumption	Enclosure	Features
	АМ	7.5 W AC 9.5 W DC	IP00 with spade connector, IP65 with cable plug	Cable plug
Convert  Oundard  Type Accord  yav sood ne 7 vi  C NOTA	AC	7 W AC 10 W DC	IP00 with spade connector, IP65 with cable plug	Industrial plug
Denmark Denmark Odd George Tope January Januar	АВ	4.5 W AC 5 W DC	IP00 with spade connector, IP65 with cable plug	Industrial plug
	AK	3 W DC	IP00 with spade connector, IP65 with cable plug	Cable plug

# Cable plug

Figure 5: Cable plug



Table 9: Cable plug

Cable plug size	Description	Code no
DIN 18	Cable plug IP65	042N1278



# Figure 6: Cable plug



Application	Code number
GM 209 (Black) cable plug according to DIN 43650-B PG9	042N0139



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